

5/11/2018

[Dart Hawkesbury] Job Sheet - David, Logan



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PC250-530
Job Sheet 177440



Part No: PC250-530

Job Qty: 3 ea

Part Name: Shaft



Part Weight: 0 lbs

Status: At Planning

Priority: High

Job Created: 5/11/18

Job Tracking No:

Due Date: 5/11/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG PC250-530 REV:1 IPP REV A 18.02.28 NEW ISSUE RQ VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	5/11/18	5/11/18	0.00	0.00	Start Up Machining-3		
110	CNC Lathe	3 pcs	5/11/18	5/11/18	0.00	0.25	MORI SL-154		
120	QC	3 pcs	5/11/18	5/11/18	0.00	0.00	QC2 Machining-4		
130	QC	3 pcs	5/11/18	5/11/18	0.00	0.00	QC8 Machining-4		
140	Packaging	3 pcs	5/11/18	5/11/18	0.00	0.00	Packaging3-1		
150	QC21-SA	3 Ea	5/11/18	5/11/18	0.00	0.00	QC21		

Part Op Descriptions: 110 - 1-Machine as per DWG. FOLIO REV: _____ DWG REV: _____ 2-Debur

MAY 31 2018
21
9-00

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M17-4-H900-R1.000	17-4 SS H900 Round Bar 1.00"	1.0350 ft (.345 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M17-4-H900-R1.000	1	25	0

Part Specifications

Specifications could not be found.

Plex 5/11/18 9:18 AM dart.logan.david



Container No: S074871



Part: PC250-530

Job No: 177440

Serial No/Batch: S074871

Revision: 1

Inspector:

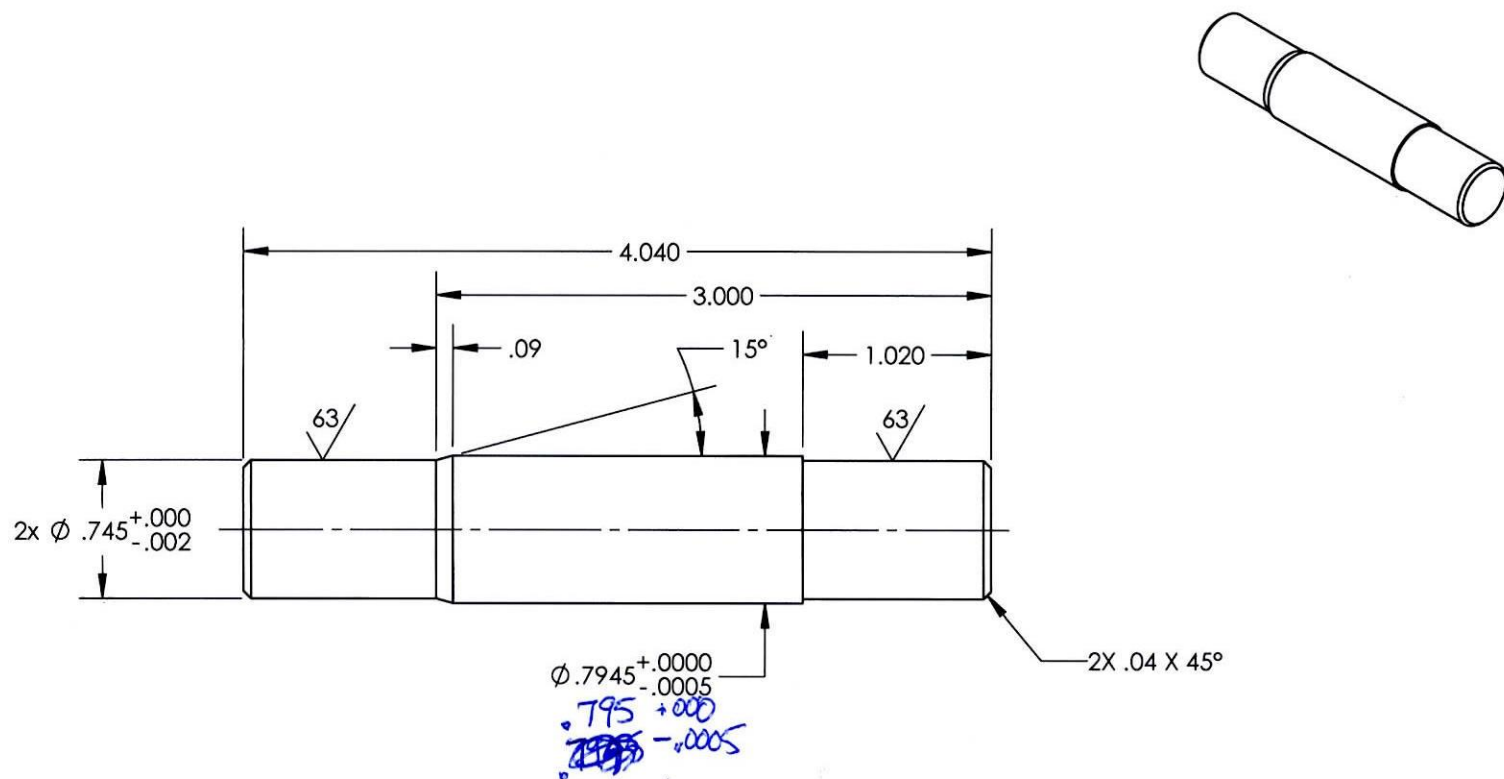
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Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/27/18

1.4/16

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	14-0128	PC250-530 ADDED BAG & LABEL NOTE.	8/14/2014	DPD	RW



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
171440
20180511

PC250-530

SHAFT

NOTE:
BAG & LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE LOCK ASSEMBLY	
DWG NO. PC250-500A	REV 1
MATL 4140	DRAWN BY: APICAL
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT HRC 44-46
.XX ± .01 ANGLES ± 5°	FINISH SEE SHEET 1, NOTE 1
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 2/10/2010 SHEET 3 OF 3

Ø .794

.7930 + .0005
- .0005

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																	
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